

5/30

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	23757
<b>Description:</b> Spacer Bushing	<b>Part Number:</b>	D3349-1
<b>Dwg:</b> D3349 Rev. A	<b>Qty:</b>	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	4/10	05.07.06	20
2	MC	Turn as per Folio FA507 and Dwg D3349 Material: AISI 1018-1025 Ø0.375" Round Bar (M1018-R0.375) Identify for D3349-1	m17270 Batch: m16634 4/10	05/07/27	20
3	QC2	Inspect parts as they come off the CNC machine Identify as D3349-1	4/10	05/08/03	20
4	QC8	Second check	4/10	05.08.08	20
5	MC	Deburr	4/10	05/08/03	20
6	QC5	Inspect work to Step 5	4/10	05/08/08	20
7	ST	Identify and Stock	CL	05/08/08	20
8	AC	Cost / part 3.45	545	05-08-09	20
9	DC	Close W/O 3.75 Inspect Level 21	4/10	05/08/05	20

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	

RELEASED  
JUL 15 02:14

2.750 +0.000  
-0.002

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DP Date: 05/08/09

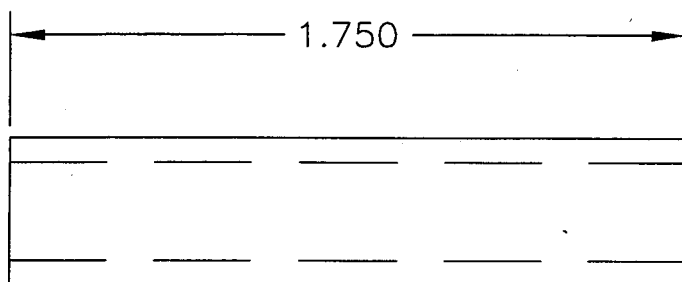
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

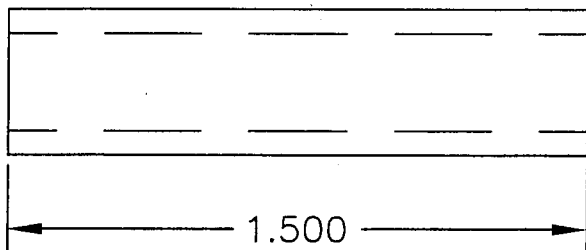
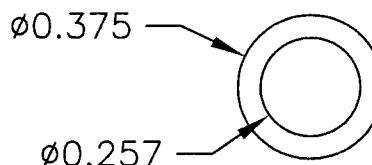




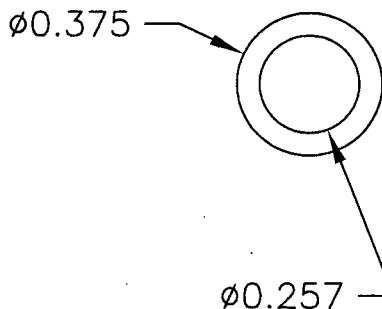
DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3349	REV. A SHEET 1 OF 1
DATE 04.11.11		TITLE SPACER BUSHING	SCALE 1:1
A	04.11.11	NEW ISSUE	



D3349-1



D3349-3



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SUBJECT TO AGREEMENT  
WITHOUT NOTICE

WORK ORDER

NO. 23757

SUPERCEDED BY

RELEASED

04.12.16

D3349-1/-3 SPACER BUSHING

- 1) MATERIAL:  $\phi 0.375$  AISI1018-1025 ROUND BAR (REF DART SPEC. M1018-R0.375)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI Q18 UNLESS OTHERWISE NOTED

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jul 05, 2005  
01:35 pm

Work Order No : 0023757  
Project Name : D3349-1  
Project For : WK530  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3349-1  
Description : Spacer Bushing  
Manufactured : Yes  
Amount Req'd : 20  
Amount Done : 0  
Start Date : 07-05-05  
Est Finish Date : 07-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00